

US EPA ARCHIVE DOCUMENT

## THE ENVIRONMENTAL TECHNOLOGY VERIFICATION PROGRAM



U.S. Environmental Protection Agency



Research Triangle Institute

### ETV Joint Verification Statement

<b>TECHNOLOGY TYPE:</b>	<b>VENTILATION MEDIA AIR FILTER</b>	
<b>APPLICATION:</b>	<b>FILTRATION EFFICIENCY OF BIOAEROSOLS IN HVAC SYSTEMS</b>	
<b>TECHNOLOGY NAME:</b>	<b>Excel Filter, Model SBG24242898</b>	
<b>COMPANY:</b>	<b>Glasfloss Industries, Inc.</b>	
<b>ADDRESS:</b>	<b>400 S. Hall Street Dallas, TX 75226</b>	<b>PHONE: 214 741-7056 FAX: 214 741-4556</b>
<b>WEB SITE:</b>	<b><a href="http://www.glasfloss.com/">http://www.glasfloss.com/</a></b>	
<b>E-MAIL:</b>	<b><a href="mailto:mfilewood@glasfloss.com">mfilewood@glasfloss.com</a></b>	

The U.S. Environmental Protection Agency (EPA) has created the Environmental Technology Verification (ETV) Program to facilitate the deployment of innovative or improved environmental technologies through performance verification and dissemination of information. The goal of the ETV Program is to further environmental protection by accelerating the acceptance and use of improved and cost-effective technologies. ETV seeks to achieve this goal by providing high quality, peer-reviewed data on technology performance to those involved in the design, distribution, financing, permitting, purchase, and use of environmental technologies.

ETV works with recognized standards and testing organizations; stakeholder groups which consist of buyers, vendor organizations, permittees, and other interested parties; and with the full participation of individual technology developers. The program evaluates the performance of innovative and improved technologies by developing test plans that are responsive to the needs of stakeholders, conducting field or laboratory tests (as appropriate), collecting and analyzing data, and preparing peer-reviewed reports. All evaluations are conducted in accordance with rigorous quality assurance protocols to ensure that data of known and adequate quality are generated and that the results are defensible.

EPA's National Risk Management Research Laboratory contracted with the Research Triangle Institute (RTI) to establish a homeland-security-related ETV Program for products that clean ventilation air. RTI evaluated the performance of ventilation air filters used in building heating, ventilation and air-conditioning (HVAC) systems. This verification statement provides a summary of the test results for the Glasfloss Industries, Inc. Excel filter.

## VERIFICATION TEST DESCRIPTION

All tests were performed in accordance with RTI's "Test/Quality Assurance Project Plan: Biological Testing of General Ventilation Filters," which was approved by EPA. Tests were performed for the following:

- Bioaerosol filtration efficiency tests of the clean and dust-loaded filter. Three bioaerosols were used in the testing:
  - The spore form of the bacteria *Bacillus atrophaeus* (BG), a gram-positive spore-forming bacteria elliptically shaped with dimensions of 0.7 to 0.8 by 1 to 1.5  $\mu\text{m}$ ,
  - *Serratia marcescens*, a rod-shaped gram-negative bacteria with a size of 0.5 to 0.8 by 0.9 to 2.0  $\mu\text{m}$ , and
  - The bacterial virus (bacteriophage) MS2 dispersed as a micrometer-sized polydisperse aerosol.
- American National Standards Institute (ANSI)/American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) Standard 52.2-1999 test. The test uses inert [potassium chloride (KCl)] particles for a filter when clean and through five levels of dust loading. The filtration efficiency results (average of the minimum composite efficiency) are given for three size ranges of particles: E1, 0.3 to 1.0  $\mu\text{m}$ ; E2, 1.0 to 3.0  $\mu\text{m}$ ; and E3, 3.0  $\mu\text{m}$  to 10  $\mu\text{m}$ .
- Inert aerosol filtration efficiency tests similar to the ASHRAE 52.2 test (0.3 to 10  $\mu\text{m}$ ) but with extended fractional efficiency measurements down to 0.03  $\mu\text{m}$  particle diameter on a filter when clean and when fully dust-loaded.

## VERIFIED TECHNOLOGY DESCRIPTION

As shown in Figure 1, the Glasfloss Industries, Inc. Excel Filter, Model SBG24242898 is an 8-pocket bag filter with a metal header and nominal dimensions of 0.61 by 0.61 by 0.71 m (24 x 24 x 28 in.). The media is a white and yellow synthetic.

## VERIFICATION OF PERFORMANCE

Verification testing of the Glasfloss Industries, Inc. Excel filter began on May 13, 2004 at the test facilities of RTI and was completed on June 2, 2004. The results for the bioaerosol filtration efficiency tests are presented in Table 1 for the clean and dust-loaded filter. Table 2 presents the results of the ASHRAE 52.2 test. All tests were conducted at an air flow of 0.93  $\text{m}^3/\text{sec}$  (1970 cfm).



Figure 1. Photograph of the Glasfloss Industries, Inc. Excel filter.

